



DEFINE YOUR DESIGN WITH PROFESSIONAL GRADE LANDSCAPE EDGING

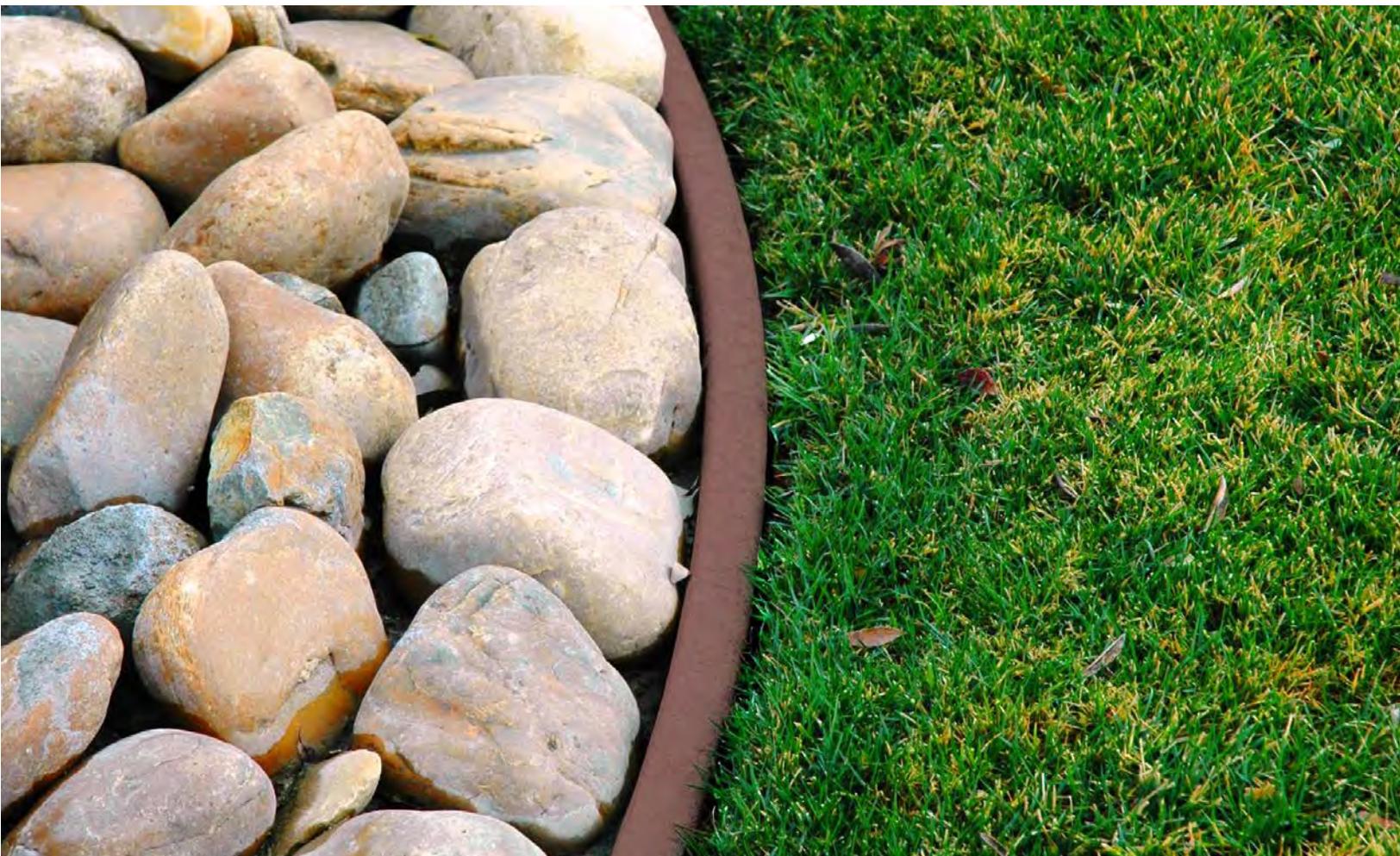




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BENDA BOARD

- VERSATILE, EASY-TO-INSTALL
- FLEXIBLE & DURABLE
- SLIP JOINT
- 4 POPULAR COLORS
- NON-STRUCTURAL USES

BENDA BOARD®

Create Organic Curves & Shapes

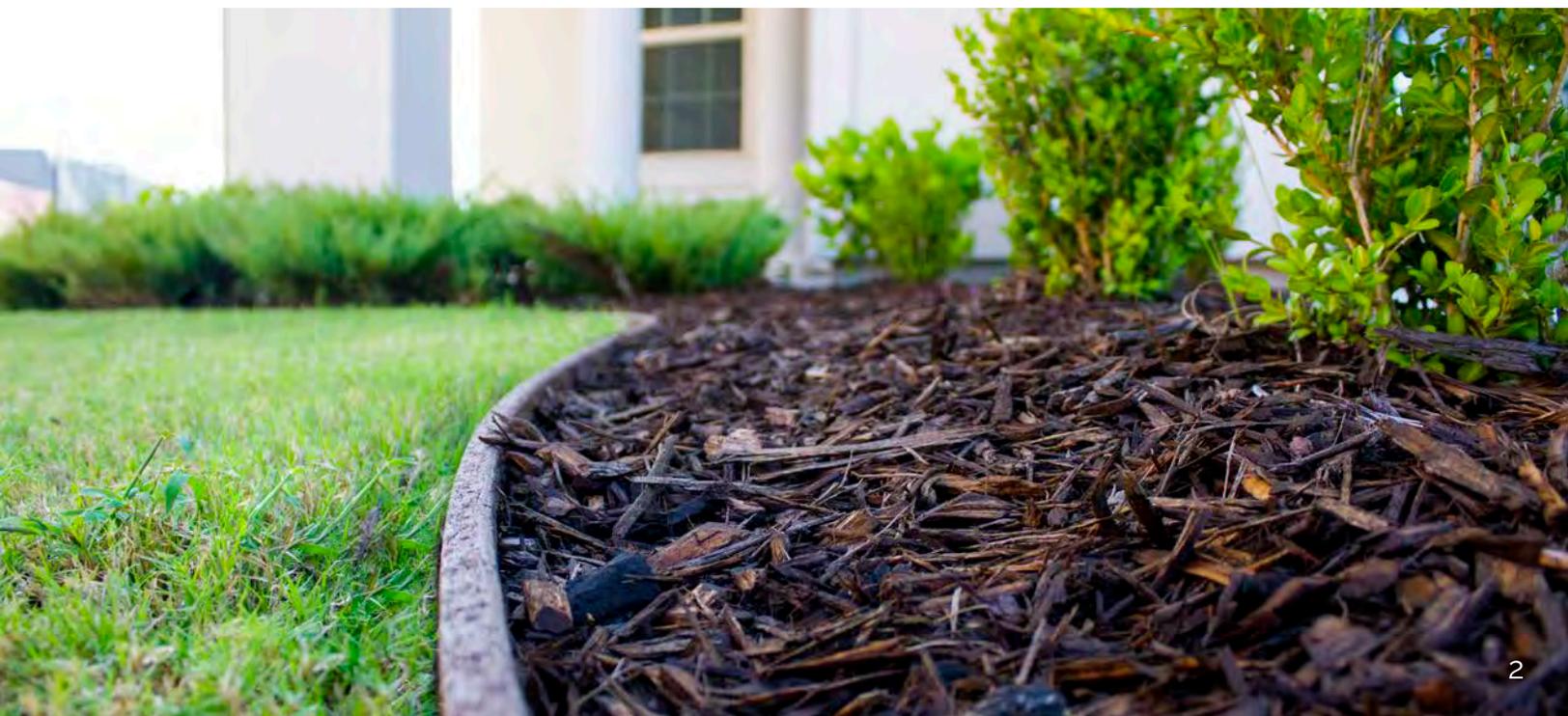
Epic Plastics' BENDA BOARD® is a durable and flexible edging solution, which is made from high-density polyethylene recycled plastic, and is ideal for creating organic curves and shapes in your landscaping.

AVAILABLE COLORS

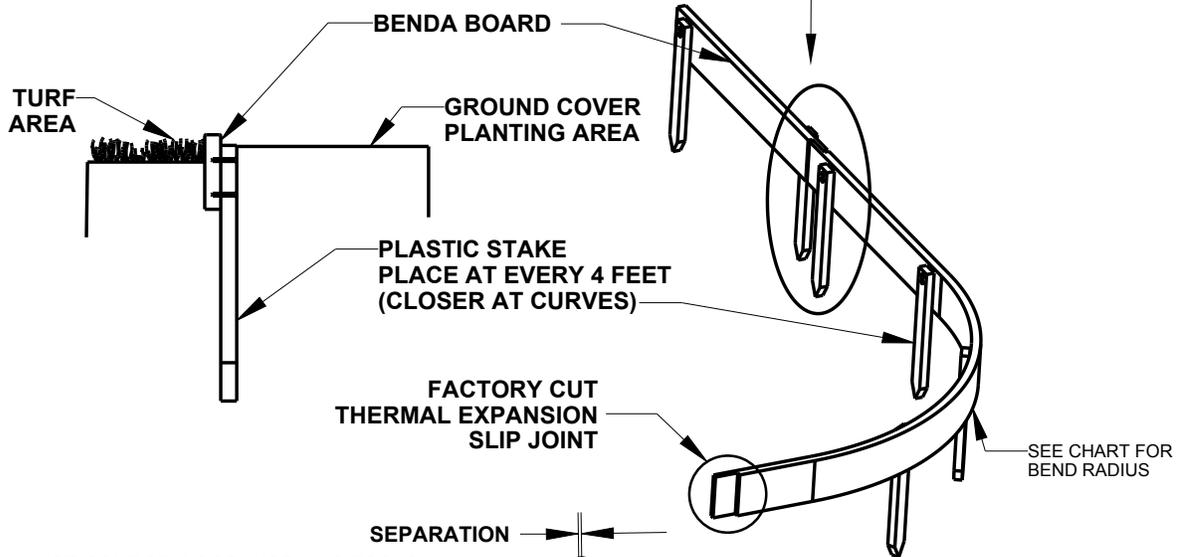
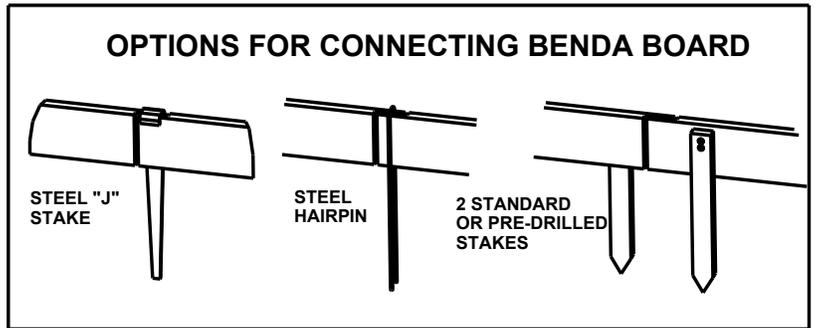


PRODUCT SPECIFICATION

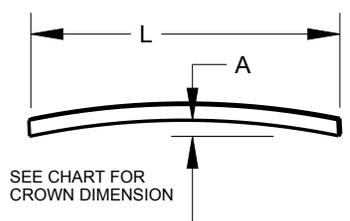
Product #	Product Color	Available Sizes <i>(Metric / Actual / Nominal Size)</i>	Min. Order
100036729	Redwood	1.82 cm x 8.5 cm x 6.04 m <i>(.72 in x 3.35 in x 19 ft 10 in / 1x4x20)</i>	120 pcs-2,400 ft / lift
100036731	Redwood	3.47 cm x 8.63 x 6.04 m <i>(1.37 in x 3.4 in x 19 ft 10 in / 2x4x20)</i>	60 pcs-1,200 ft / lift
100036730	Redwood	1.65 cm x 13.58 cm x 6.04 m <i>(.65 in x 5.35 in x 19 ft 10 in / 1X6X20)</i>	80 pcs-1,600 ft / lift
100036732	Redwood	3.42 cm x 13.71 cm x 4.82 m <i>(1.35 in x 5.4 in x 15 ft 10 in / 2X6X16)</i>	40 pcs- 640 ft / lift
100059386	Teak	1.82 cm x 8.5 cm x 6.04 m <i>(.72 in x 3.35 in x 19 ft 10 in / 1x4x20)</i>	100 pcs-2,000 ft / lift
100059389	Teak	3.47 cm x 8.63 x 6.04 m <i>(1.37 in x 3.4 in x 19 ft 10 in / 2x4x20)</i>	50 pcs-1,000 ft / lift
100059387	Teak	1.65 cm x 13.58 cm x 6.04 m <i>(.65 in x 5.35 in x 19 ft 10 in / 1X6X20)</i>	100 pcs-2,000 ft / lift
100036733	Sand	1.82 cm x 8.5 cm x 6.04 m <i>(.72 in x 3.35 in x 19 ft 10 in / 1x4x20)</i>	120 pcs-2,400 ft / lift
100051993	Black	1.82 cm x 8.5 cm x 6.04 m <i>(.72 in x 3.35 in x 19 ft 10 in / 1x4x20)</i>	120 pcs-2,400 ft / lift
100082778	Black	1.65 cm x 13.58 cm x 6.04 m <i>(.65 in x 5.35 in x 19 ft 10 in / 1X6X20)</i>	80 pcs-1,600 ft / lift



BENDA BOARD HEADER BOARD DETAIL # 110



- SEPARATION**
- ▶ USE COURSE WOOD WORKING TOOLS FOR CUTTING AND DRILLING.
 - ▶ ALLOW FOR THERMAL EXPANSION AND SHRINKAGE BY LEAVING GAPS BETWEEN END OF BOARDS.
 - ▶ USE PLATED SCREWS TO JOIN BOARD TO STAKE.
 - ▶ DO NO SCREW BOTH BOARDS TOGETHER.

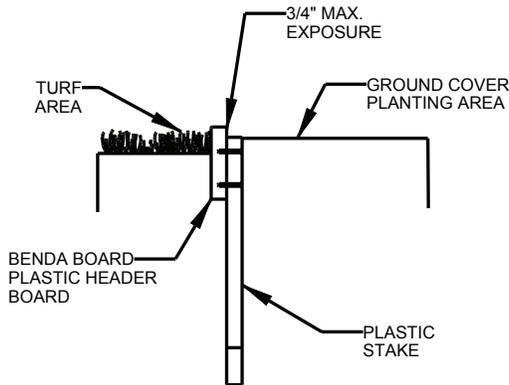


MADE IN USA by EPIC PLASTICS
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 www.epicplastics.com

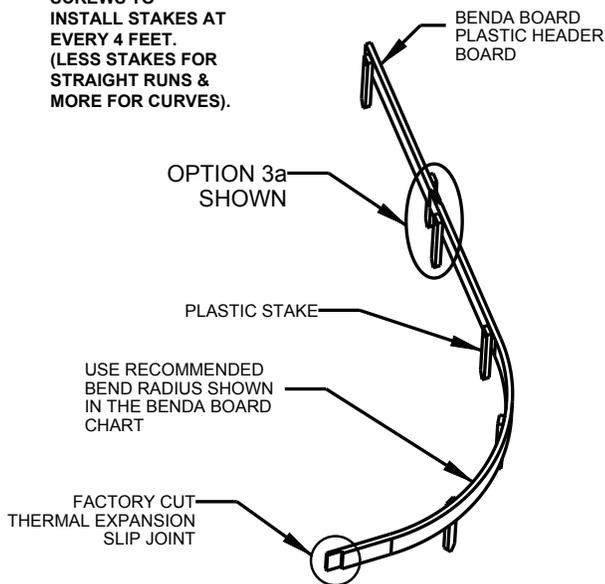
BENDA BOARD IS INTENDED FOR NON-STRUCTURAL USE ONLY

BENDA BOARD INSTALLATION GUIDE

1 DIG DOWN INTO THE GROUND. EXPOSE AS LITTLE BOARD AS POSSIBLE. 3/4" MAXIMUM RECOMMENDED. THIS REDUCES THERMAL EXPANSION.

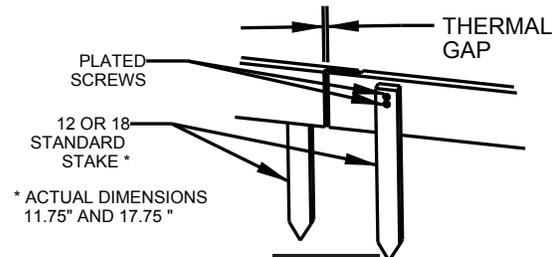


2 USE PLATED SCREWS TO INSTALL STAKES AT EVERY 4 FEET. (LESS STAKES FOR STRAIGHT RUNS & MORE FOR CURVES).



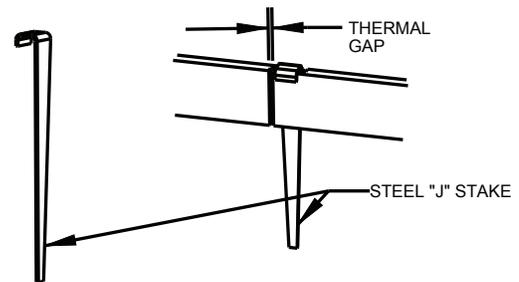
3 SELECT FROM OPTIONS BELOW TO SECURE SLIP JOINT AT END OF BOARD

3a USE TWO STANDARD STAKES MOUNTED ON OPPOSING SIDES LEAVING A GAP FOR THERMAL EXPANSION. USE PLATED SCREWS TO JOIN BOARD TO STAKE.



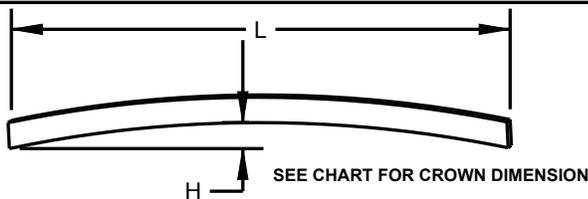
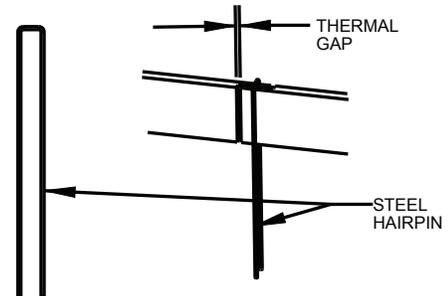
OR

3b USE A STEEL "J" STAKE LEAVING A GAP FOR THERMAL EXPANSION



OR

3c USE A STEEL HAIRPIN LEAVING A GAP FOR THERMAL EXPANSION



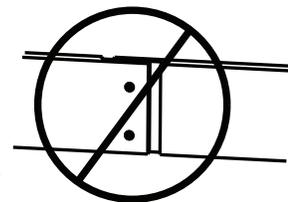
BENDA BOARD CHART

AVAILABLE SIZES	RECOMMENDED GAP MIN - MAX	MIN. BEND RADIUS	MAX. CROWN H / L
1.82 cm x 8.5 cm x 6.04 m (.72 in x 3.35 in x 19 ft 10 in / 1x4x20)	1/4" - 1/2"	24"	19" / 20'
3.47 cm x 8.63 cm x 6.04 m (1.37 in x 3.4 in x 19 ft 10 in / 2x4x20)	1/2" - 3/4"	36"	16" / 20'
1.65 cm x 13.58 cm x 6.04 m (.65 in x 5.35 in x 19 ft 10 in / 1X6X20)	1/2" - 3/4"	24"	9" / 20'
3.42 cm x 13.71 cm x 4.82 m (1.35 in x 5.4 in x 16 ft 10 in / 2X6X16)	3/4" - 1"	36"	N/A

USE COARSE WOOD WORKING TOOLS FOR CUTTING & DRILLING



DO NOT SCREW BOARDS TOGETHER



www.epicplastics.com

EPIC EDGE



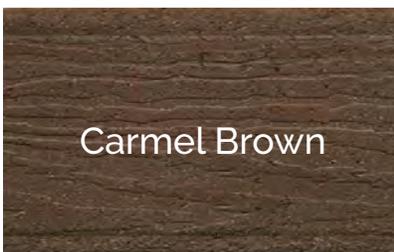
- NOMINAL THERMAL EXPANSION
- RECYCLED PLASTIC & WOOD COMPOSITE
- STRAIGHT RUNS, SWEEPING CURVES
- NATURAL WOOD GRAIN
- LIMITS WEED MIGRATION

EPIC EDGE®

Create straight runs & sweeping curves

Epic Plastics' EPIC EDGE® is a durable edging solution, which is made from high-density polyethylene recycled plastic & wood composites, and is ideal for creating straight runs and large sweeping curves in your landscaping.

AVAILABLE COLORS



Carmel Brown

PRODUCT SPECIFICATION

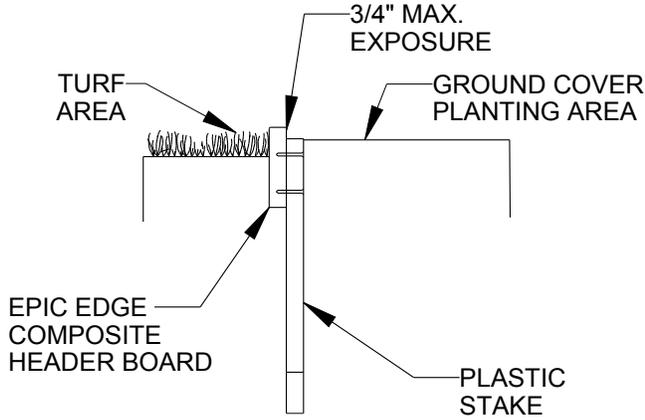
Product #	Available Sizes <i>(Metric / Actual / Nominal Size)</i>	Min. Order
100041851	1.40 cm x 8.5 cm x 6.09 m (.55 in x 3.35 in x 20 ft / 4x20)	120 pcs-2,400 ft/ lift
100036756	1.40 cm x 13.58 cm x 6.09 m (.55 in x 5.35 in x 20 ft / 6x20)	80 pcs-1 ,600 ft / lift



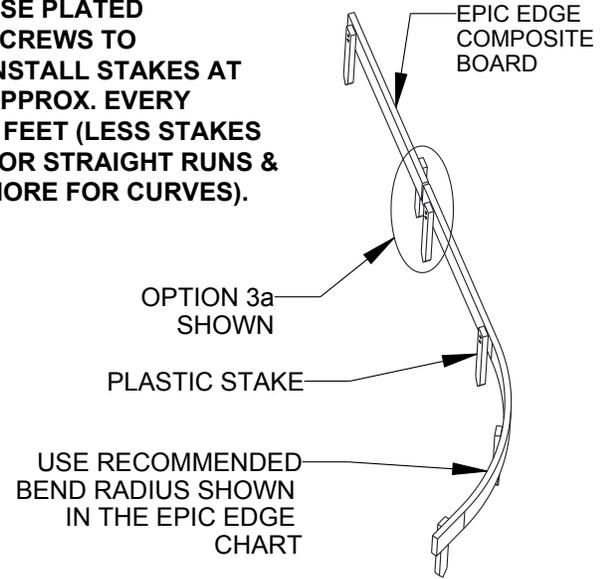
EPIC EDGE COMPOSITE HEADER BOARD DETAIL # 215

EPIC EDGE BOARD IS INTENDED FOR NON-STRUCTURAL USE ONLY

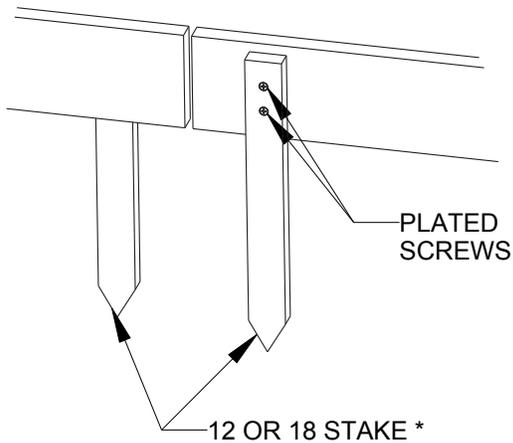
- 1** DIG DOWN INTO THE GROUND. EXPOSE AS LITTLE BOARD AS POSSIBLE. 3/4" MAXIMUM RECOMMENDED. THIS REDUCES THERMAL EXPANSION.



- 2** USE PLATED SCREWS TO INSTALL STAKES AT APPROX. EVERY 4 FEET (LESS STAKES FOR STRAIGHT RUNS & MORE FOR CURVES).



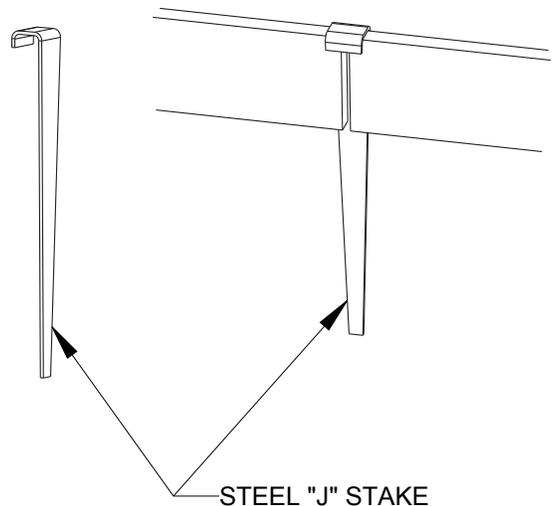
- 3a** USE TWO STANDARD STAKES MOUNTED ON OPPOSING SIDES LEAVING A GAP FOR THERMAL EXPANSION. USE PLATED SCREWS TO JOIN BOARD TO STAKE.

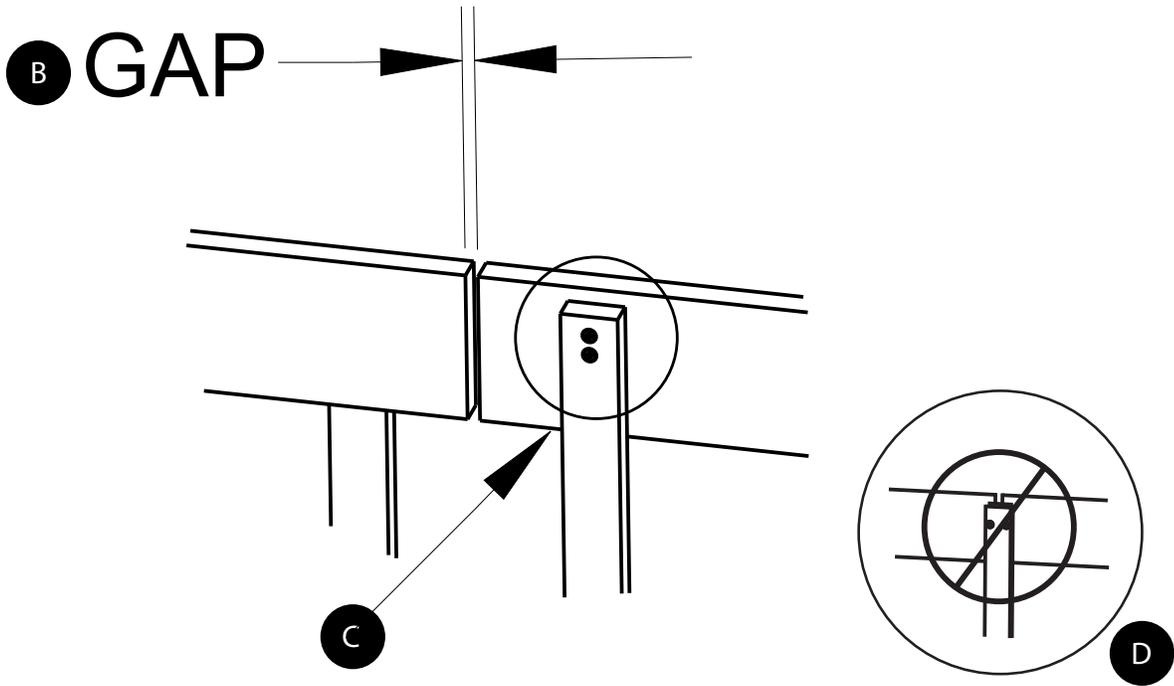


* ACTUAL DIMENSIONS 11.75" AND 17.75"

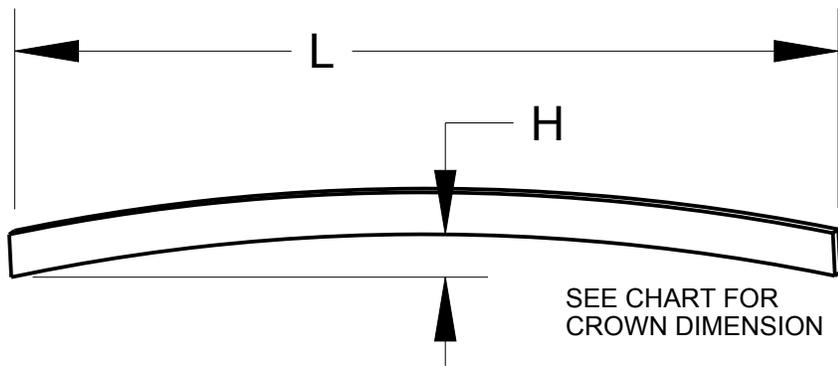
OR

- 3b** USE A STEEL "J" STAKE LEAVING A GAP FOR THERMAL EXPANSION





- A** USE COURSE WOOD WORKING TOOLS FOR CUTTING AND DRILLING.
- B** ALLOW FOR THERMAL EXPANSION AND SHRINKAGE BY LEAVING GAPS BETWEEN END OF BOARDS.
- C** USE PLATED SCREWS TO JOIN BOARD TO STAKE.
- D** DO NO SCREW BOTH BOARDS TOGETHER.



AVAILABLE SIZES	MIN. BEND RADIUS	GAP	MAXIMUM CROWN H / L
1.40 cm x 8.5 cm x 6.09 m (.55 in x 3.35 in x 20 ft / 4x20)	36"	1/8"	19" / 20'
1.40 cm x 13.58 cm x 6.09 m (.55 in x 5.35 in x 20 ft / 6x20)			9" / 20'

EDGE EX



EDGE EX[®]

For Maximum Flexibility

Epic Plastics' EDGE EX[®] is a durable edging solution, which is made from low-density polyethylene recycled plastic, and is ideal for creating tight organic curves in your landscaping.

AVAILABLE COLORS



Black

Each 20' length includes



EDGE EX Kit
Four steel stakes
& 1 pipe connector

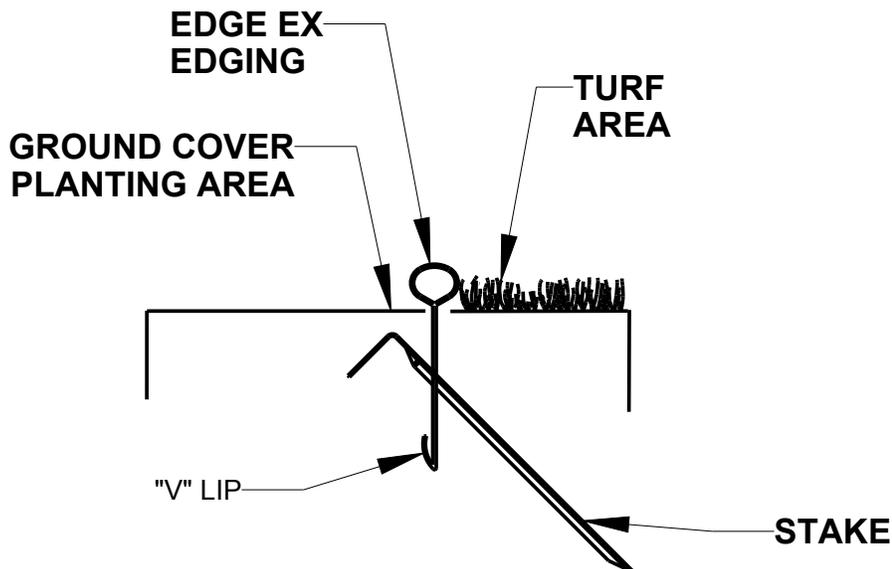
PRODUCT SPECIFICATION

Product #	Available Sizes <i>(Metric / Actual / Nominal Size)</i>	Min. Order
100060052	2.84 cm x 13.2 cm x 6.09 m (1.12 in x 5.2 in x 20 ft / 5.5x20)	200 pcs- 4000 ft /lift
100059577	One Coupler and Four Stakes	50 cnt / box



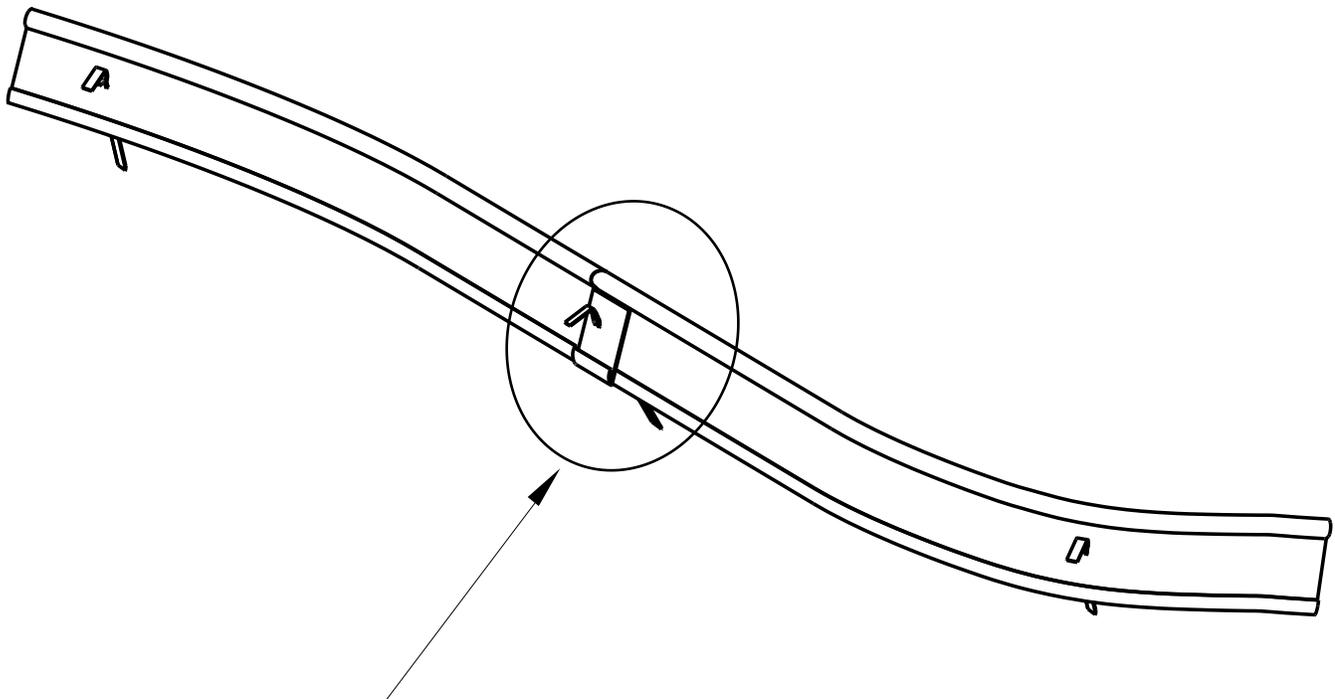
EDGE EX BLACK TUBE EDGING INSTALLATION GUIDE

EDGE EX EDGING IS INTENDED FOR NON-STRUCTURAL USE ONLY

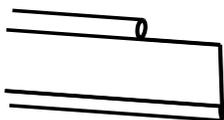


INSTALLATION STEPS

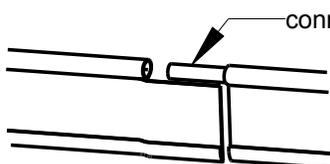
1. DIG A 4-5 INCH DEEP TRENCH ALONG EDGE OF LAWN.
2. PLACE EDGE EX EDGING INTO TRENCH. THE BOTTOM "V" LIP OF THE EDGING SHOULD BE FACING GROUND COVER OR PLANTING AREA.
3. POUND STAKE, PIERCING INTO EDGING AT 45 DEGREE ANGLE. INSTALL STAKE AT EVERY 5' (CLOSER AT CURVES).
4. FOLLOW STEPS 4A - 4D TO CONNECT EDGING.
5. FILL BACK TRENCH AND TAMP DOWN.



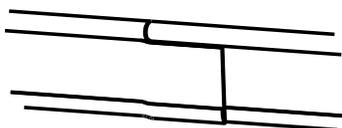
STEPS FOR CONNECTING EDGINGS TOGETHER



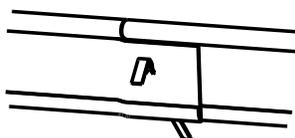
4A. CUT APPROXIMATELY 5 INCHES OFF THE ROUND TUBE FROM ONE OF THE EDGING.



4B. USE A CONNECTOR TUBING TO ALIGN BOTH ENDS OF EDGING.



4C. CONNECT THE TWO EDGING TOGETHER



4D. FOLLOW STEP 3 TO SECURE THE EDGING

SYNTHETIC TURF EDGE



SYNTHETIC TURF EDGE

For Maximum Flexibility

Epic Plastics' Synthetic Turf Edge offers a unique exposed border or hidden anchoring solution that can be used to simplify the artificial grass installation process and add durability to any synthetic or artificial grass installation.

AVAILABLE COLORS



Black

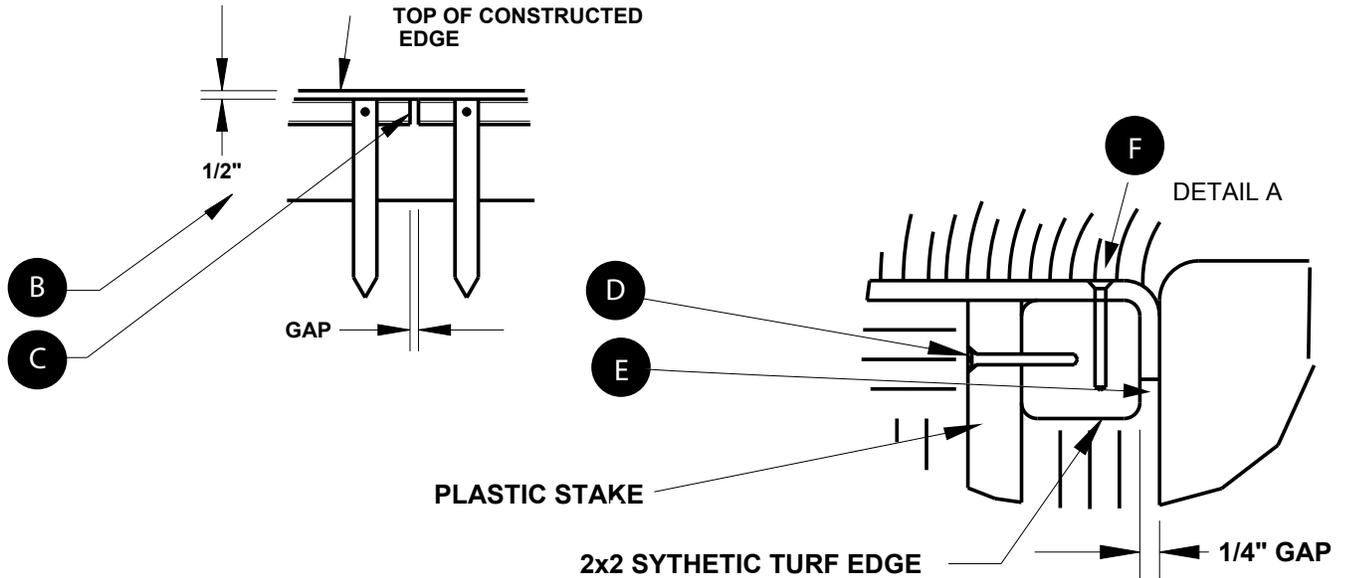
PRODUCT SPECIFICATION

Product #	Available Sizes <i>(Metric / Actual / Nominal Size)</i>	Min. Order
100048028	3.81 cm x 3.81 cm x 3.65 m <i>(1.5 in x 1.5 in x 12 ft / 2x2x12)</i>	200 pcs-2,400 ft/ lift

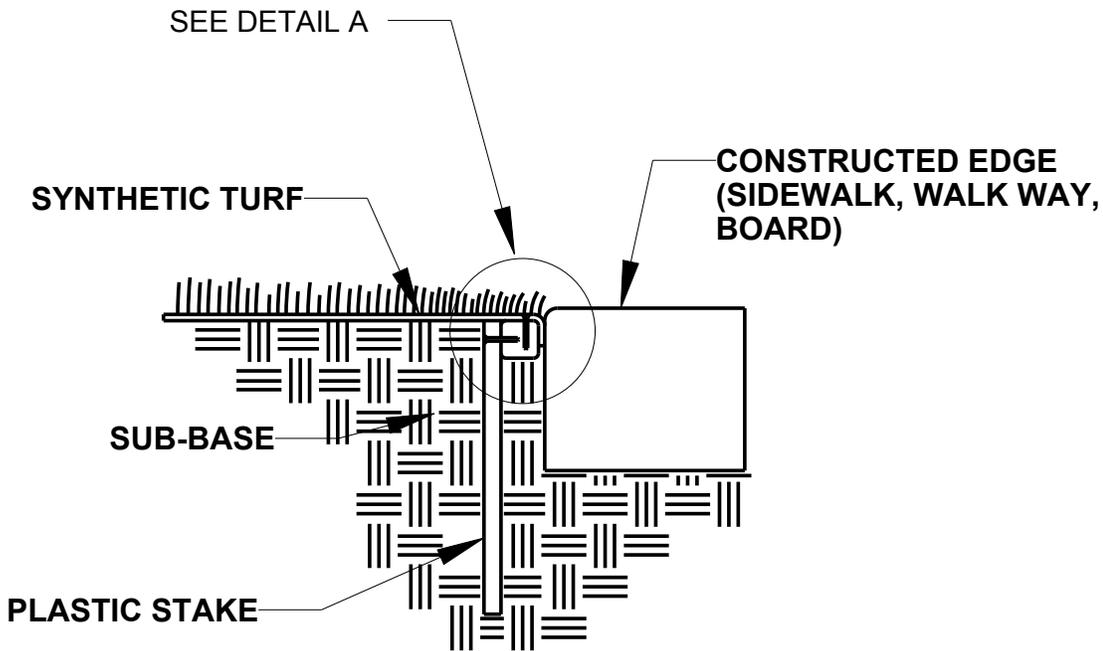
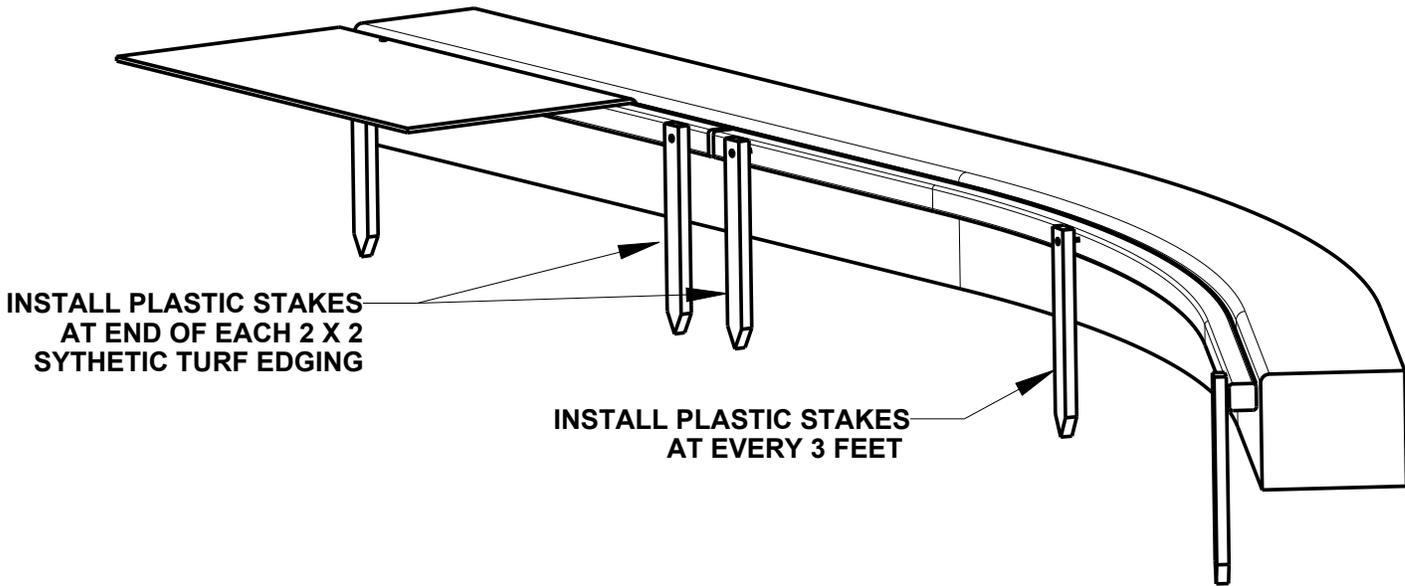


BENDA BOARD - SYNTHETIC TURF EDGE DETAIL # 315

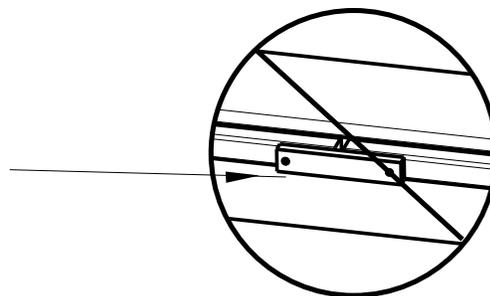
SYNTHETIC TURF EDGING IS INTENDED FOR NON-STRUCTURAL USE ONLY



- A** USE COARSE WOOD WORKING TOOLS FOR CUTTING AND DRILLING.
- B** INSTALL SYNTHETIC TURF EDGE 1/2 " BELOW TOP OF CONSTRUCTED EDGE.
- C** ALLOW FOR THERMAL EXPANSION AND CONTRACTION BY LEAVING GAPS BETWEEN END OF BOARDS (1/2" - 3/4").
- D** USE GALVANIZED SCREWS TO JOIN BOARD TO STAKE.
- E** LEAVE 1/4" GAP BETWEEN 2x2 SYNTHETIC TURF EDGING AND CONSTRUCTED EDGE. TUCK IN ARTIFICIAL TURF IN THE GAP.
- F** USE STAPLES, NAILS OR SCREWS TO SECURE ARTIFICIAL TURF TO BENDA BOARD.

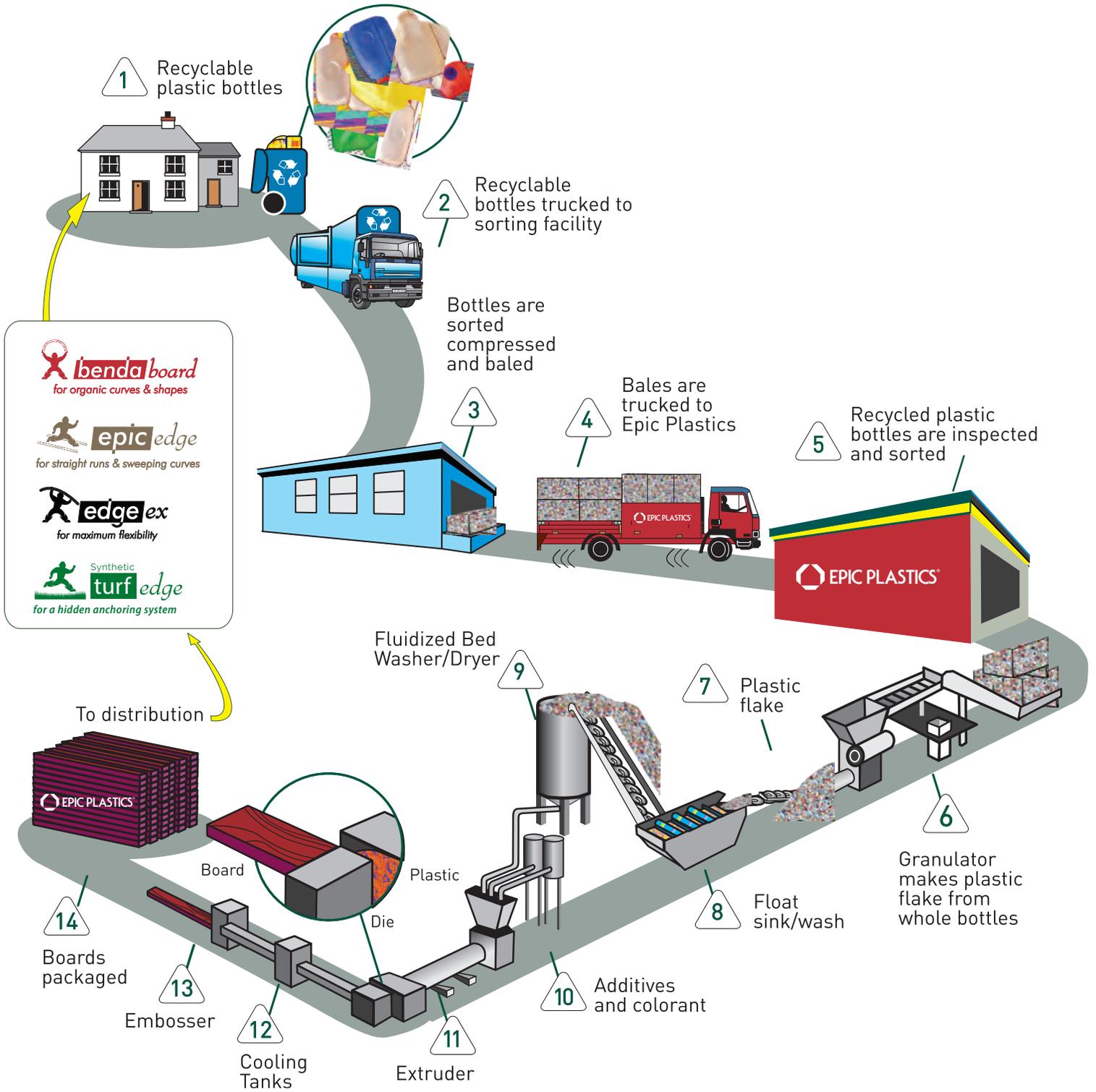


 DO NOT SCREW BOTH BOARDS TOGETHER



Product #		Product Name
	100036740	Benda Board Plastic Redwood Stake
	100036741	Benda Board Plastic Redwood Stake
	100078300	Benda Board Plastic Black Stake
	100082779	Benda Board Plastic Black Stake
	100046315	Benda Board Plastic Carmel Brown Stake
	100036742	Benda Board Plastic Sand Stake
	200079367	Steel J Stake Redwood
	200079371	Steel J Stake Sand
	200079370	Steel J Stake Redwood
	200102712	Steel J Stake Black
	200102648	Pre-drilled Stake
	200102649	Pre-drilled Stake
	200079368	Steel Hairpin
	200079369	Steel Hairpin
	200079375	#6 Galvanized Screws
	200079376	#6 Galvanized Screws

Available Sizes <i>(Metric / Actual / Nominal Size)</i>	Min. Order
1.7 cm x 29.84 cm x 3.5 cm (.67 in x 11.75 in x 1.38 in / 12)	100 cnt / box
1.7 cm x 45.08 cm x 3.5 cm (.67 in x 17.75 in x 1.38 in / 18)	100 cnt / box
1.7 cm x 29.84 cm x 3.5 cm (.67 in x 11.75 in x 1.38 in / 12)	100 cnt / box
1.7 cm x 45.08 cm x 3.5 cm (.67 in x 17.75 in x 1.38 in / 18)	100 cnt / box
1.7 cm x 29.84 cm x 3.5 cm (.67 in x 11.75 in x 1.38 in / 12)	100 cnt / box
1.7 cm x 29.84 cm x 3.5 cm (.67 in x 11.75 in x 1.38 in / 12)	100 cnt / box
3.42 cm x 32.38 cm x 3.25 cm (1.35 in x 12.75 in x 1.28 in / 12)	100 cnt / box
3.42 cm x 32.38 cm x 3.25 cm (1.35 in x 12.75 in x 1.28 in / 12)	100 cnt / box
3.81 cm x 27.94 cm x 4.44 cm (1.5 in x 11 in x 1.75 in / 12)	100 cnt / box
3.42 cm x 32.38 cm x 3.25 cm (1.35 in x 12.75 in x 1.28 in / 12)	100 cnt / box
1.7 cm x 29.84 cm x 3.5 cm (.67 in x 11.75 in x 1.38 in / 12)	100 cnt / box
1.7 cm x 45.08 cm x 3.5 cm (.67 in x 17.75 in x 1.38 in / 18)	100 cnt / box
3.5 mm x 33.02 cm x 3.17 cm (.14 in x 13 in x 1.25 in / 12)	100 ea / bundle
4 mm x 33.02 cm x 4.57 cm (.16 in x 13 in x 1.8 in / 12)	100 ea / bundle
1 ¼"	(one lb box) 12 boxes
2"	(one lb box) 12 boxes



EPIC PLASTICS' RECYCLING STORY

Since 1997 Epic Plastics has set the standard for recycling in California, creating high quality and environmentally friendly landscape products from post consumer recycled plastics. Epic Plastics converts over 150 million shampoo, milk and other HDPE #2 bottles into premier products, including recycled Benda Board®, diverting over 15 million pounds of post consumer plastic from international landfills each year. Epic Plastics produces over 11 miles of Benda Board® daily and continues to set the standard for landscape edging products.

Landscape contractors and homeowners can find Epic Plastics' products in over 750 professional landscape and irrigation supply houses throughout the United States.

Epic Plastics is a division of Basalite® Concrete Products, a subsidiary of the Pacific Coast Building Products family of companies.





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